

Work Order ID 62122

September 16, 2010 10:10:22 AM

Ship Oct. 4



Page 1

Item ID: D412-702-011

Accept



Setup Start



Revision ID:

Stop



Item Name: 13-Man Shoulder Harness

Start Date: 9/16/10 Start Qty: 1.00



Cust Item ID:

Required Date: 10/07/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

N/A

Rev E

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD412-702-011 CHG002

5/10/11/26

for BG 10-9-16  
①

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

Per 10/1/16  
①

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

5/10/11/26

⑦

**Work Order ID 62122**

September 16, 2010 10:10:22 AM

Page 2

Item ID: D412-702-011

Accept

Revision ID:

Item Name: 13-Man Shoulder Harness

Start Date: 9/16/10 Start Qty: 1.00

Required Date: 10/07/10 Req'd Qty: 1.00

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-702-011

Location: 38PPP Rev: C

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/11/2010  
Corya/26 (1)

10/11/2010  
mf 26  
10-11-2010

# Picklist Print

September 16, 2010 10:10:18 AM

Page 1

Work Order ID: 62122

Parent Item: D412-702-011

Parent Item Name: 13-Man Shoulder Harness

Start Date: 9/16/10

Required Date: 10/07/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPPRev:A 03.10.17 New issue: KJ/RF  
 IPP Rev:B 06.04.03 As per DSI9324 JLM  
 IPP rev C 06.12.14 per ecn871 ec  
 IPP Rev:D 07-03-14 As per DSI9351 JLM  
 IPP Rev:E 07-07-28 As per Rev E JLM Verified By:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-13A



Bolt

Purchased

No

120

Each

648.0000

4

4

Location

Loc Qty

Loc Code

ST357

148

115108

148

ST358

500

115159

500

M/10/08

AN4-20A



Bolt

Purchased

No

120

Each

678.0000

8

8

Location

Loc Qty

Loc Code

ST359

678

104016

662

16895

16

M/04/06

AN4-5A



Bolt

Purchased

No

120

Each

223.0000

4

4

Location

Loc Qty

Loc Code

ST356

223

114108

13

114330

110

115016

100

M/11/30

6/10/10 ①

# Picklist Print

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Page 2

Work Order ID: 62122

Parent Item: D412-702-011

Parent Item Name: 13-Man Shoulder Harness

Start Date: 9/16/10

Required Date: 10/07/10

Start Qty: 1.00

Required Qty: 1.00

AN9001D416 ✓ NAS1149D0463J Purchased No

120

Each

0.0000

20

20

Washer

D3195-041

Manufactured

No

120

Each

8.0000

2

2

Bracket Assembly

Location

Loc Qty

Loc Code

ST246A

8

31272

2

51387

6

Manufactured

No

120

Each

5.0000

2

2

D3195-043

Bracket Assembly

Location

Loc Qty

Loc Code

ST246A

5

27841

2

51393

3

Manufactured

No

120

Each

11.0000

1

1

D3196-1

Bar

Location

Loc Qty

Loc Code

ST246A

1

39319

1

ST260

10

30146

5

31466

1

39319

4

M115000

31272 51387 Per 9/16/10

27841 6267

39319

10/9/10

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Shop Packet Print

Page 2

# Picklist Print

September 16, 2010 10:10:18 AM

Work Order ID: 62122

Parent Item: D412-702-011

Parent Item Name: 13-Man Shoulder Harness

Start Date: 9/16/10

Required Date: 10/07/10

Start Qty: 1.00

Required Qty: 1.00

D3196-3



Bar

Manufactured No

120

Each

2.0000

1

1



62642 10/4/26

## Location

## Loc Qty

## Loc Code

ST246A

1

39258

1

ST260

1

39258

1

D3196-4



Bar

Manufactured No

120

Each

0.0000

1



39258

B62123 10/9/07

D3197-041



Bar Assembly

Manufactured No

120

Each

6.0000

2

2



## Location

## Loc Qty

## Loc Code

ST246A

1

37885

1

ST260

5

60138

5

D3198-1



Fitting

Manufactured No

120

Each

49.0000

4



37885 1p

60138 1p

4

## Location

## Loc Qty

## Loc Code

ST246A

49

31467

4

39320

19

39525

26

D3215-041



Bar Assembly

Manufactured No

120

Each

0.0000

18

18



31467

B62126 10/10/09

September 16, 2010 10:10:19 AM

Shop Packet Print

# Picklist Print

September 16, 2010 10:10:19 AM

Work Order ID: 62122

Parent Item: D412-702-011

Parent Item Name: 13-Man Shoulder Harness

Start Date: 9/16/10

Required Date: 10/07/10

Start Qty: 1.00

Required Qty: 1.00

D3215-043

Manufactured No

120

Each

4.0000

4

4



Belt Assembly

Location

Loc Qty

Loc Code

ST

4

60099

4

60099

D3268-1

Manufactured No

120

Each

10.0000

2

2



Placard

Location

Loc Qty

Loc Code

FG051

2

33841

2

33841

ST245

8

43643

8

D3546-1

Manufactured No

120

Each

21.0000

2

2



Clip

Location

Loc Qty

Loc Code

ST245

21

35150

3

56649

18

56649

D3551-11

Manufactured No

120

Each

18.0000

13

13



Hook and Loop Tie

Location

Loc Qty

Loc Code

ST245

18

35151

13

55185

5

35151

1362678 134

9/21/10  
9/16/16  
9/11/13

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# Picklist Print

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Work Order ID: 62122

Parent Item: D412-702-011

Parent Item Name: 13-Man Shoulder Harness

Start Date: 9/16/10

Required Date: 10/07/10

Start Qty: 1.00

Required Qty: 1.00

D412-702-069

Manufactured

No

120

Each

2.0000

1

1



Grommet

CT14001

## Location

## Loc Qty

## Loc Code

FG122

2

36449

1

55189

1

120

Each

5,148.000

12

12

MS21042L4

Purchased

No



Nut

## Location

## Loc Qty

## Loc Code

ST300

5148

113422

68

114523

28

114718

16

114784

116

115108

1920

115589

1900

115621

1100

120

Each

65.0000

8

8

MS24694-S152

Purchased

No



Screw

## Location

## Loc Qty

## Loc Code

ST245

8

101124

8

ST289A

57

103641

57

17B600649 9/14/10  
36449  
9/14/10

1114784

9/14/10 ①

1101124

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# Picklist Print

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Work Order ID: 62122

Parent Item: D412-702-011

Parent Item Name: 13-Man Shoulder Harness



Start Date: 9/16/10

Required Date: 10/07/10

Start Qty: 1.00

Required Qty: 1.00

MS24694-S154

Purchased

No

120

Each

54.0000

8

8



SCREW



*9/16/10 (1)*

Location

Loc Qty

Loc Code

ST290

46

112082

46

ST351

8

105057

8

*112082*

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Shop Packet Print

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## 7.0 PARTS LISTS

QTY -011	QTY -013	QTY -015	QTY -017	QTY -019	Part Number	Description
X					D412-702-011	Dart 13-Man Shoulder Harness Kit
	X				D412-702-013	Dart 5-Man Forward Facing Shoulder Harness Kit
		X			D412-702-015	Dart 4-Man Aft Facing Shoulder Harness Kit
			X		D412-702-017	Dart 4-Man Side Facing Shoulder Harness Kit
				X	D412-702-019	Dart 1-Man Forward Facing Shoulder Harness Kit
1	1		1	1	D412-702-069	GROMMET KIT
2	2				D3195-041	BRACKET
2	2				D3195-043	BRACKET
1	1			1	D3196-1	BAR
1			1		D3196-3	BAR
1			1		D3196-4	BAR
2	2				D3197-041	BAR
4		4			D3198-1	FITTING
18	10		8	2	D3215-041	HARNESS ASSEMBLY
4		4			D3215-043	HARNESS ASSEMBLY
2	2				D3268-1	PLACARD
13	5	4	4	1	D3551-11	HOOK AND LOOP TIE
2	2				D3546-1	CLIP
4		4			AN4-5A	BOLT
4	4				AN4-13A	BOLT
8		8			AN4-20A	BOLT
20		20			AN960JD416	WASHER
12		12			MS21042L4	NUT (OR MS21042-4)
8	2		6	2	MS24694-S152	SCREW
8	2		6	2	MS24694-S154	SCREW

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Revision: E

Date: 07.06.27

# Picklist Print

October 5, 2010 1:16:17 PM

Page 2

Work Order ID: 62639

Parent Item: D412-702-021

Parent Item Name: 13-Man Shoulder Harness, 4 point

Start Date: 10/05/10

Required Date: 10/05/10

Start Qty: 1.00

Required Qty: 1.00

AN960JD416 NAS1149D0463J Purchased No

120 Each

24.0000

20 20



Washer



M115622 10/10/10

## Location

## Loc Qty

## Loc Code

ST300

24

113288

24

D3195-041

Manufactured No

120 Each

4.0000

2 2



Bracket Assembly



B31272 10/10/10

## Location

## Loc Qty

## Loc Code

ST246A

4

51387

4

D3195-043

Manufactured No

120 Each

1.0000

2 12



Bracket Assembly



B27841 10/10/10

## Location

## Loc Qty

## Loc Code

ST246A

1

51393

1

D3196-1

Manufactured No

120 Each

9.0000

1 1



Bar



31466 4AWTRP  
B39258 10/10/10

## Location

## Loc Qty

## Loc Code

ST260

9

38172

5

39319

4

D3196-3

Manufactured No

120 Each

0.0000

1 1



Bar



B39258 10/10/10

October 5, 2010 1:16:18 PM

Shop Packet Print

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